What is claimed is:

1. An image forming system, comprising:

an image forming device which forms an image on a recording material;

a peripheral unit which is provided alongside the image forming device so as to be coupled with the image forming device, the peripheral unit subjecting the recording material, to which image forming is carried out by the image forming device, to a predetermined treatment;

positioning means which determines positioning of the image forming device and the peripheral unit; and

a transfer relaying device which relays the recording material supplied from the image forming device to the peripheral unit,

the positioning means determining the positioning so as to cause a distance between the image forming device and the peripheral unit to be sufficient for a space provided for unjamming treatment of the recording material carried out between the image forming device and the peripheral unit, and

the transfer relaying device connecting the image forming device and the peripheral unit so as to keep the space intact, except a part of the space occupied by the transfer relaying device.

- 2. The image forming system as defined in claim 1, wherein, the transfer relaying device is a plate-shaped device which is horizontally provided and determines an upper limit of the space, and the transfer relaying device can rotate downwards for 90°, when a connection between the image forming device and the peripheral unit is released.
- 3. The image forming system as defined in claim 1, wherein, the transfer relaying device is a plate-shaped device which is horizontally provided and determines an upper limit of the space, and the transfer relaying device can rotate upwards for 90°, when a connection between the image forming device and the peripheral unit is released.
- 4. The image forming system as defined in claim 2, wherein, the transfer relaying device rotates towards a side of the image forming system, the side being opposite to a side on which a control panel of the image forming system is provided.
 - 5. The image forming system as defined in claim 2,

wherein, the transfer relaying device rotates in a direction orthogonal to a direction of supplying the recording material from the image forming device to the peripheral unit.

- 6. The image forming system as defined in claim 2, wherein, after the transfer relaying device rotates, a predetermined part of the image forming device is moved to the space so that a carrying path of the recording material, the carrying path being provided in the image forming device, can be released.
- 7. The image forming system as defined in claim 1, wherein, the positioning means includes: a first positioning member which connects the image forming device with the peripheral unit, on a side being opposite to a side on which a control panel of the image forming system is provided; and a second positioning member which connects the image forming device with the peripheral unit, below the space.
- 8. The image forming system as defined in claim 7, wherein, as the second positioning member, a predetermined device performing a process related to the image forming system can be adopted.

9. The image forming system as defined in claim 8, wherein, the predetermined device is a recording material feeding device which stores the recording material supplied to the image forming device.

10. An image forming system, comprising:

an image forming device which forms an image on a recording material;

a peripheral unit which is provided alongside the image forming device so as to be coupled with the image forming device, the peripheral unit subjecting the recording material, to which image forming is carried out by the image forming device, to a predetermined treatment;

a transfer relaying device which acts as first positioning means which determines positioning of the image forming device and the peripheral unit in an upper part of the image forming system, and relays the recording material supplied from the image forming device to the peripheral unit; and

second positioning means which determines positioning of the image forming device and the peripheral unit in a lower part of the image forming system,

the first and second positioning means being

provided so as to make a space therebetween, the space being for unjamming treatment of the recording material carried out between the image forming device and the peripheral unit, and the first and second positioning means causing a distance between the image forming device and the peripheral unit to be sufficient for the space, and

the transfer relaying device being a plate-shaped device in which a relaying path is horizontally provided, a bottom-surface section provided below the relaying path being movable towards the space.

- 11. The image forming system as defined in claim 10, wherein, the bottom-surface section of the transfer relaying device can rotate downwards for 90°, when a connection between the image forming device and the peripheral unit is released.
- 12. The image forming system as defined in claim 10, wherein, the bottom-surface section of the transfer relaying device can rotate upwards for 90°, when a connection between the image forming device and the peripheral unit is released.
 - 13. The image forming system as defined in claim 10,

wherein, after the bottom-surface section of the transfer relaying device rotates, a predetermined part of the image forming device is moved to the space so that a carrying path of the recording material, the carrying path being provided in the image forming device, can be released.

- 14. The image forming system as defined in claim 10, wherein, as the second positioning means, a predetermined device performing a process related to the image forming system can be adopted.
- 15. The image forming system as defined in claim 14, wherein, the predetermined device is a recording material feeding device which stores the recording material supplied to the image forming device.
 - 16. An image forming system, comprising:

an image forming device which forms an image on a recording material;

a peripheral unit which is provided alongside the image forming device so as to be coupled with the image forming device, the peripheral unit subjecting the recording material, to which image forming is carried out by the image forming device, to a predetermined treatment;

a transfer relaying device which acts as a first positioning member which determines positioning of the image forming device and the peripheral unit in an upper part of the image forming system, and relays supply of the recording material from the image forming device to the peripheral unit; and

a second positioning member which determines positioning of the image forming device and the peripheral unit in a lower part of the image forming system,

the first and second positioning members being provided so as to make a space therebetween, the space being for unjamming treatment of the recording material carried out between the image forming device and the peripheral unit, and the first and second positioning members causing a distance between the image forming device and the peripheral unit to be sufficient for the space, and

the transfer relaying device being a plate-shaped device in which a relaying path is horizontally provided, a bottom-surface section provided below the relaying path being movable towards the space.